

### Description

The WOC-815X is a photoelectric coupler composed of an infrared emitting diodes and a photo Darlington detector. It is packaged in a 4-pin package and in wide-lead spacing and SMD option.

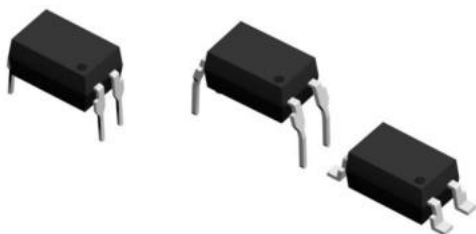
### Features

- Current transfer ratio:(CTR:600%-7500% ( $I_F=1\text{mA}$ ,  $V_{CE}=2\text{V}$ ,  $T_a=25^\circ\text{C}$ ))
- High input-output isolation voltage( $V_{iso} = 5,000\text{Vrms}$ )
- Operating Temperature:  $-55^\circ\text{C} \sim 110^\circ\text{C}$
- Safety approval
- RoHS
- MSL1

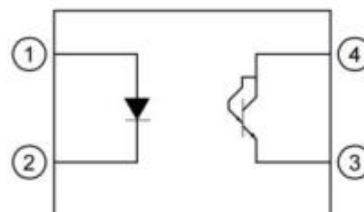
### Applications

- Programmable controllers
- Switching power supply, intelligent meter
- Household appliances: such as air conditioners, fans, water heaters, etc.

### Functional Diagram



Schematic



Pin Configuration

- 1 Anode
- 2 Cathode
- 3 Emitter
- 4 Collector

## Product Nomenclature

WOC -815 X -X X - X X X - XX  
 ① ② ③ ④ ⑤ ⑥ ⑦

WOC=WAYON Opto coupler

815= Product Series

- ① = Lead form option(S1,M,NONE)<sub>(1)</sub>
- ② = CTR Rank(NONE)<sub>(2)</sub>
- ③ = Tape and Reel option(TP,TP1,NONE)<sub>(3)</sub>
- ④ = Lead frame Material(F,NONE)<sub>(4)</sub>
- ⑤ = VDE order option(fixed code "V")
- ⑥ = Halogen free option(fixed code"G")
- ⑦ = Customer code

### Notes

#### 1. Lead form option:

Symbol	Description
S1	DIP4-S1
M	DIP4-M
NONE	DIP4 Normal

#### 2. CTR Rank:

Symbol	Description
NONE	No Rank

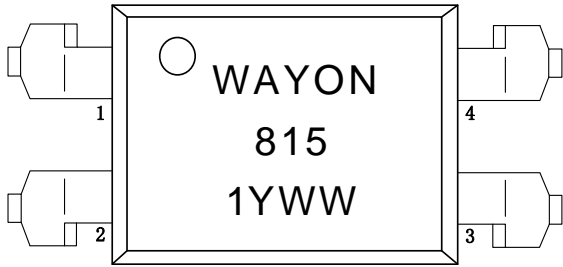
#### 3. Tape and Reel option:

Symbol	Description
TP&TP1	Tape and Reel Type
NONE	DIP Type

#### 4. Lead frame Material

Symbol	Description
F	Iron
NONE	Copper

## Marking Information



Designation:

WAYON denotes WAYON  
 815 denotes Device  
 1Y denotes year code  
 WW denotes week code

## Absolute Maximum Ratings (Ta=25°C)

Parameter		Symbol	Rating	Unit
Input	Forward Current	$I_F$	50	mA
	Reverse Voltage	$V_R$	6	V
	Power Dissipation	$P_D$	70	mW
	Thermal Resistance Junction-Ambient	$R_{thJ-A}$	325	°C/W
	Thermal Resistance Junction-Case	$R_{thJ-C}$	200	°C/W
output	Collector - Emitter Voltage	$V_{CEO}$	35	V
	Emitter - Collector Voltage	$V_{ECO}$	6	V
	Collector Current	$I_C$	80	mA
	Collector Power Dissipation	$P_C$	150	mW
Operating Temperature		$T_{opr}$	-55~+110	°C
Storage Temperature		$T_{stg}$	-55~+125	°C
Total Power consumption		$P(W)$	200	mW
Isolation Voltage <sup>(1)</sup>		$V_{ISO}$	5000	Vrms
Soldering Temperature <sup>(2)</sup>		$T_{sol}$	260	°C

Notes:

(1). AC for 1 minute, R.H.= 40 ~ 60% R.H. In this test, pins 1, 2 are shorted together, and pins 3, 4 are shorted together.  
 (2).For 10 seconds

## Electro-optical Characteristics (Ta=25°C)

	Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit
Input	Forward Voltage	$V_F$	$I_F=20\text{mA}$	-	1.2	1.4	V
	Reverse Current	$I_R$	$V_R=4\text{V}$	-	-	10	$\mu\text{A}$
	Terminal Capacitance	$C_t$	$V=0, F=1\text{kHz}$	-	30	250	pF
Output	Collector Dark Current	$I_{CEO}$	$V_{CE}=10\text{V}$	-	-	1	$\mu\text{A}$
	Collector-Emitter Breakdown Voltage	$BV_{CEO}$	$I_C=0.1\text{mA}, I_F=0$	35	-	-	V
	Emitter-Collector Breakdown Voltage	$BV_{ECO}$	$I_E=10\mu\text{A}, I_F=0$	6	-	-	V
Transfer Characteristics	Current Transfer Ratio	CTR*	$I_F=1\text{mA}, V_{CE}=2\text{V}$	600	-	7500	%
	Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$I_F=20\text{mA}, I_C=5\text{mA}$	-	0.8	1	V
	Isolation Resistance	$R_{ISO}$	$V_{I-O}=DC500\text{V}$ 40~60%R.H.	$5 \times 10^{10}$	$1 \times 10^{11}$	-	$\Omega$
	Floating Capacitance	$C_f$	$V=0, F=1\text{MHz}$	-	0.6	1.0	pF
	Cut-off Frequency	$F_C$	$V_{CE}=5\text{V}, I_C=2\text{mA},$ $R_L=100\Omega, -3\text{dB}$	1	6	-	kHz
	Rise Time	$T_r$	$V_{CE}=2\text{V}, I_C=10\text{mA},$ $R_L=100\Omega$	-	60	300	$\mu\text{s}$
	Fall Time	$T_f$	$V_{CE}=2\text{V}, I_C=10\text{mA},$ $R_L=100\Omega$	-	53	250	$\mu\text{s}$

Note\*:  $CTR=I_C/I_F \times 100\%$ .

CTR Classification Table ( $I_F=1\text{mA}, V_{CE}=2\text{V}, T_a=25^\circ\text{C}$ )

Code	Min	Max
None	600	7500

### Typical Electro-Optical Characteristics Curves

Fig.1 Relative Current Transfer Ratio vs. Forward Current

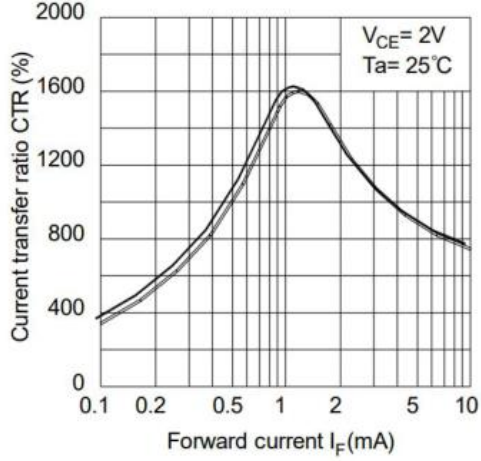


Fig.2 Forward Current vs. Forward Voltage

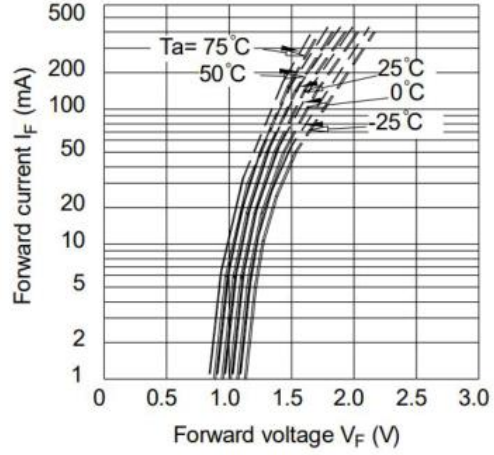


Fig.3 Collector Current vs. Collector-emitter Voltage

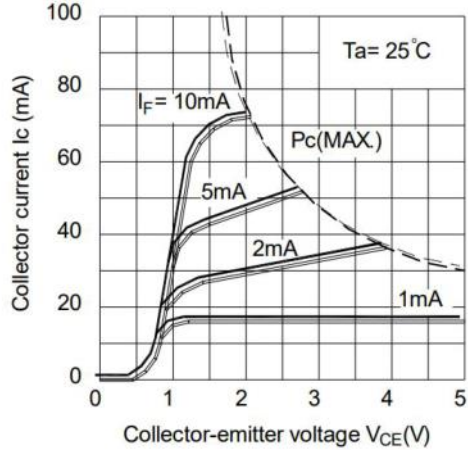


Fig.4 Relative Current Transfer Ratio vs. Ambient Temperature

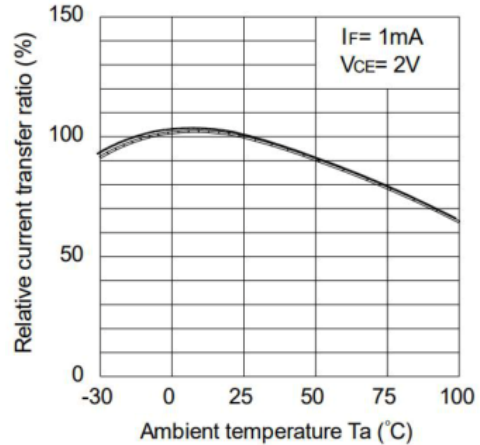


Fig.5 Collector-emitter Saturation Voltage vs. Ambient Temperature

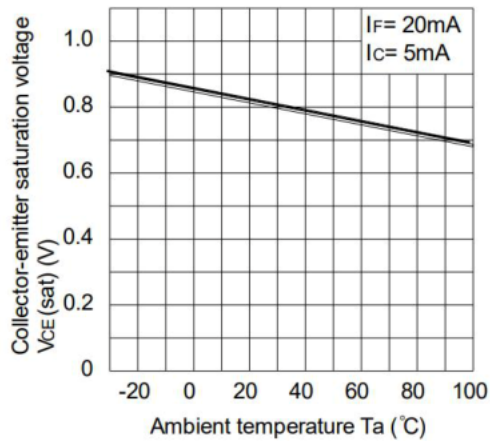


Fig.6 Collector Dark Current vs Ambient Temperature

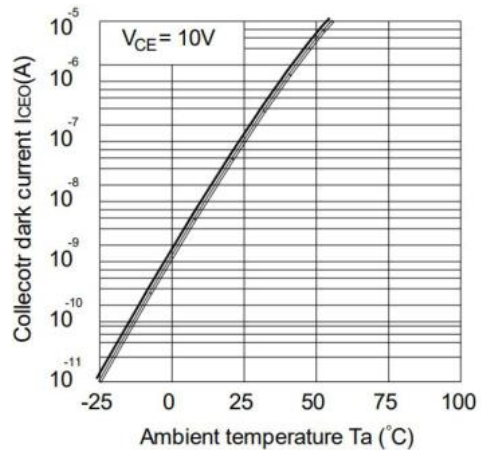


Fig.7 Response Time vs. Load Resistance

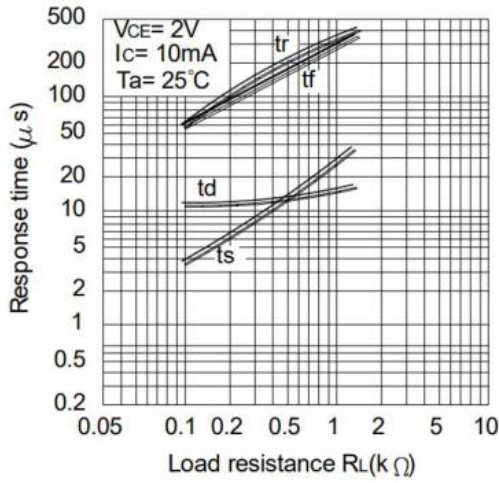


Fig.8 Frequency Response

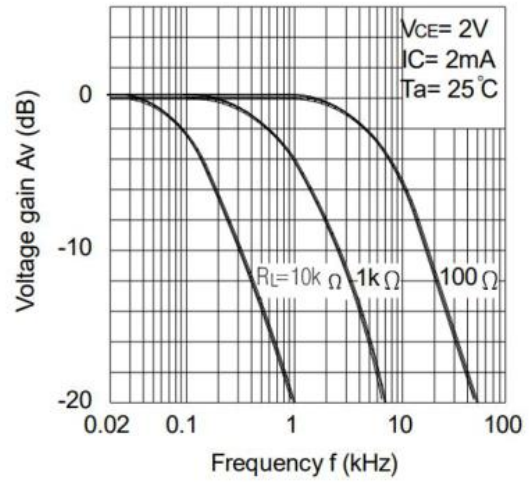


Fig.9 Collector-emitter Saturation Voltage vs Forward Current

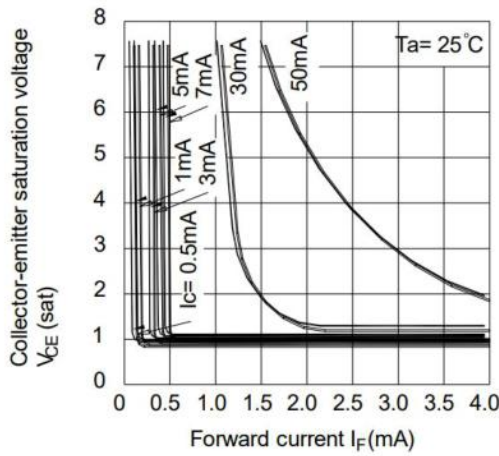
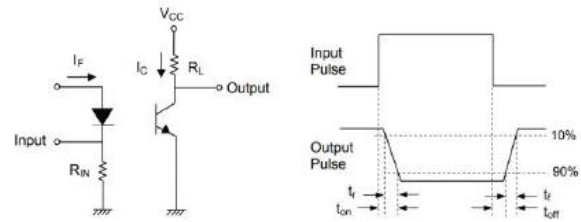
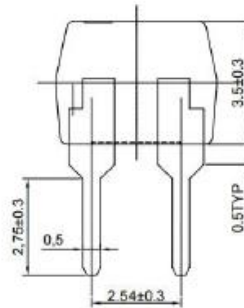
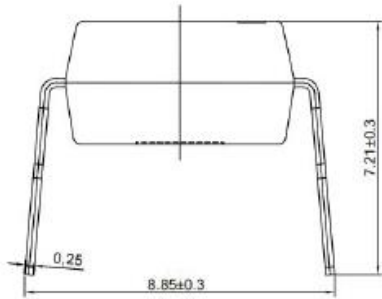
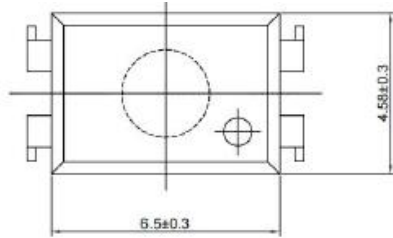


Fig.10 Switching Time Test Circuit & Waveforms

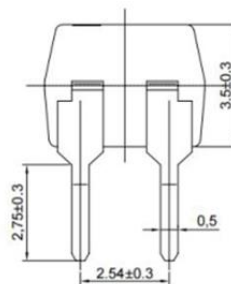
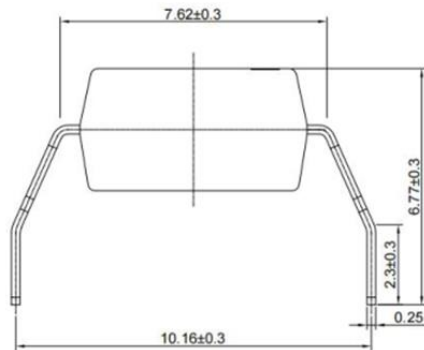
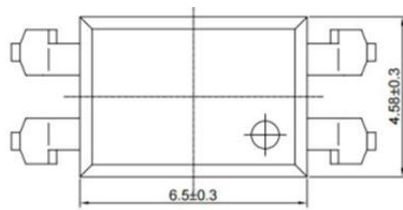


Outline Dimensions

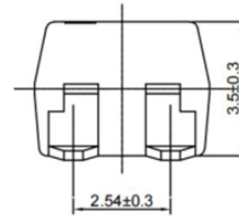
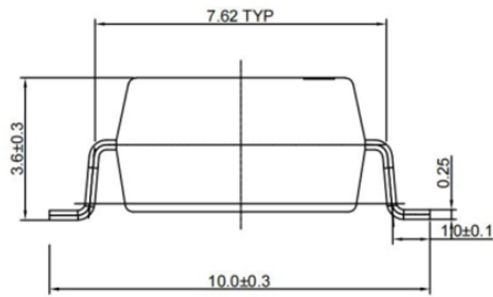
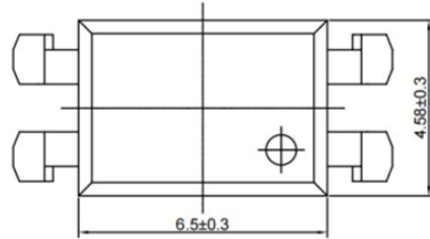
DIP Normal Type:



DIP M Type:



DIP S1 Type:

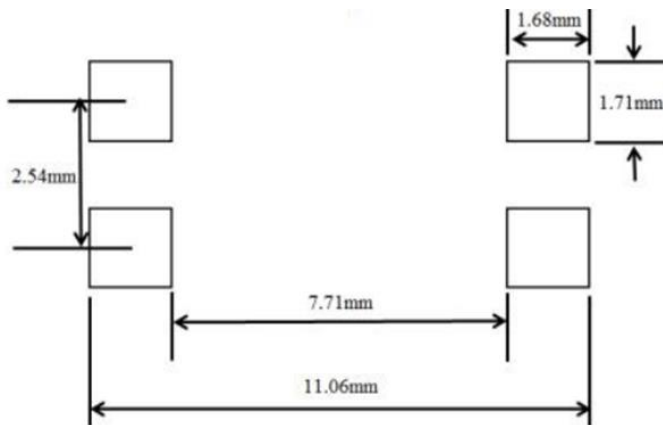


Unit: mm

Tolerance:  $\pm 0.1$ mm

### Recommended Pad Layout

For S1 type:

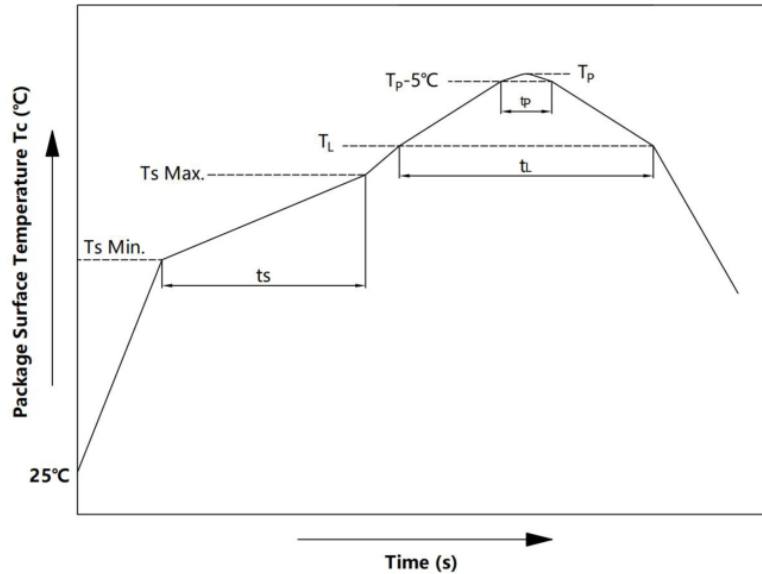


Unit: mm

Tolerance:  $\pm 0.1$ mm



**Solder Reflow Profile  
(JEDEC-STD-020D compliant)**



Item	Symbol	Min	Max	Unit
Preheat Temperature	$T_s$	150	200	$^\circ\text{C}$
Preheat Time	$t_s$	60	120	s
Ramp-Up Rate ( $T_L$ to $T_P$ )	-	-	3	$^\circ\text{C/s}$
Liquidus Temperature	$T_L$	217		$^\circ\text{C}$
$T_L$ Time Above $T_L$	$t_L$	60	150	s
Peak Temperature	$T_P$	-	260	$^\circ\text{C}$
Time During Which $T_c$ Is Between ( $T_P - 5$ ) and $T_P$	$t_p$	-	30	s
Ramp-down Rate ( $T_P$ to $T_L$ )	-	3	6	$^\circ\text{C/s}$

Note: Reflow soldering is recommended at the temperatures and times shown, no more than three times

## Wave Soldering Profile(JEDEC22A111 compliant)

One time soldering is recommended within the condition.

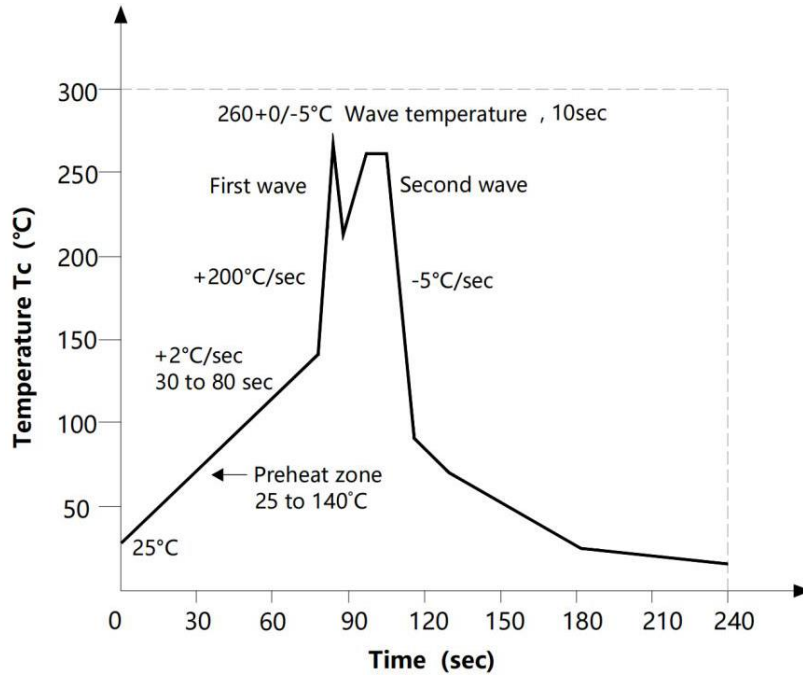
Temperature:  $260 \pm 5^\circ\text{C}$ .

Time: 10 sec.

Preheat temperature: 25 to  $140^\circ\text{C}$ .

$^\circ\text{C}$ .

Preheat time: 30 to 80 sec.



## Soldering with hand soldering iron

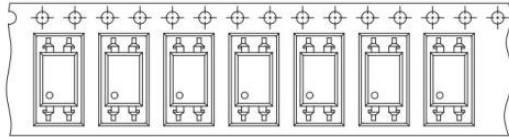
A. Hand soldering iron is only used for product rework or sample testing;

B. Manual soldering method Temperature:  $380 \pm 5^\circ\text{C}$ , within 3s.

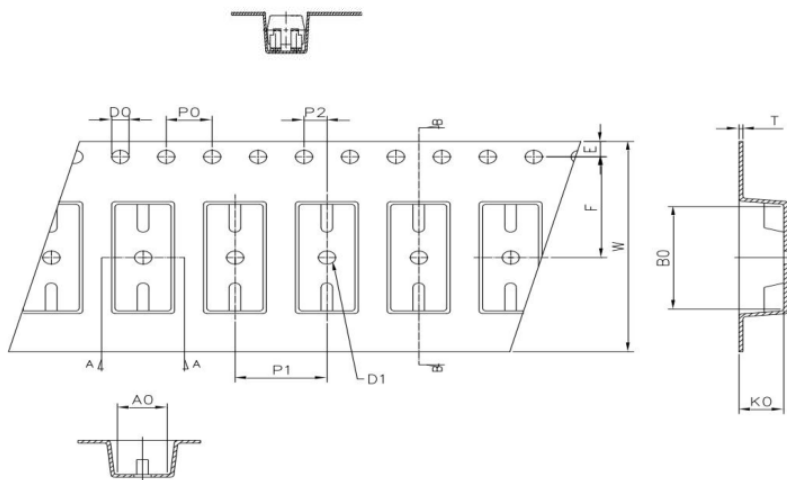
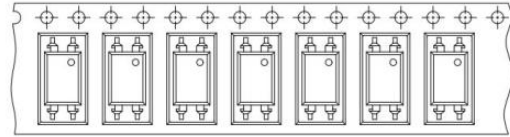
Packing

1. Tape & Reel

Option TP:



Option TP1:



Deminsion/mm	W	E	F	P0	P1	P2
Package type:DIP S1	16 ±0.2	1.75 ±0.1	7.5 ±0.1	4 ±0.1	8 ±0.1	2 ±0.1

Deminsion/mm	A0	B0	D0	D1	K0	T
Package type:DIP S1	4.6 ±0.1	10.4 ±0.1	1.5 ±0.1	1.5 ±0.1	4.2 ±0.1	0.4 ±0.1

Package type:DIP S1	Reel	Inner carton	Outer carton
QTY/PCS	2K/reel	4K(2 reels)	40K

2. Tape and Tube

Package type:DIP Normal&M	Tube	Inner carton	Outer carton
QTY/PCS	100	5K(50 Tubes)	50K

CONTACT INFORMATION

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WAYON website: <http://www.way-on.com>

For additional information, please contact your local Sales Representative.

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### Product Specification Statement

1. The product specification aims to provide users with a reference regarding various product parameters, performance, and usage. It presents certain aspects of the product's performance in graphical form and is intended solely for users to select product and make product comparisons, enabling users to better understand and evaluate the characteristics and advantages of the product. It does not constitute any commitment, warranty, or guarantee.
2. The product parameters described in the product specification are numerical values, characteristics, and functions obtained through actual testing or theoretical calculations of the product in an independent or ideal state. Due to the complexity of product applications and variations in test conditions and equipment, there may be slight fluctuations in parameter test values. WAYON shall not guarantee that the actual performance of the product when installed in the customer's system or equipment will be entirely consistent with the product specification, especially concerning dynamic parameters. It is recommended that users consult with professionals for product selection and system design. Users should also thoroughly validate and assess whether the actual parameters and performance when installed in their respective systems or equipment meet their requirements or expectations. Additionally, users should exercise caution in verifying product compatibility issues, and WAYON assumes no responsibility for the application of the product.
3. WAYON strives to provide accurate and up-to-date information to the best of our ability. However, due to technical, human, or other reasons, WAYON cannot guarantee that the information provided in the product specification is entirely accurate and error-free. WAYON shall not be held responsible for any losses or damages resulting from the use or reliance on any information in these product specifications. WAYON reserves the right to revise or update the product specification and the products at any time without prior notice, and the user's continued use of the product specification is considered an acceptance of these revisions and updates. Prior to purchasing and using the product, users should verify the above information with WAYON to ensure that the product specification is the most current, effective, and complete. If users are particularly concerned about product parameters, please consult WAYON in detail or request relevant product test reports. Any data not explicitly mentioned in the product specification shall be subject to separate agreement.
4. Users are advised to pay attention to the parameter limit values specified in the product specification and maintain a certain margin in design or application to ensure that the product does not exceed the parameter limit values defined in the product specification. This precaution should be taken to avoid exceeding one or more of the limit values, which may result in permanent irreversible damage to the product, ultimately affecting the quality and reliability of the system or equipment.
5. The design of the product is intended to meet civilian needs and is not guaranteed for use in harsh environments or precision equipment. It is not recommended for use in systems or equipment such as medical devices, aircraft, nuclear power, and similar systems, where failures in these systems or equipment could reasonably be expected to result in personal injury. WAYON shall assume no responsibility for any consequences resulting from such usage.
6. Users should also comply with relevant laws, regulations, policies, and standards when using the product specification. Users are responsible for the risks and liabilities arising from the use of the product specification and must ensure that it is not used for illegal purposes. Additionally, users should respect the intellectual property rights related to the product specification and refrain from infringing upon any third-party legal rights. WAYON shall assume no responsibility for any disputes or controversies arising from the above-mentioned issues in any form.